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# POLOS $\mu$ Writer

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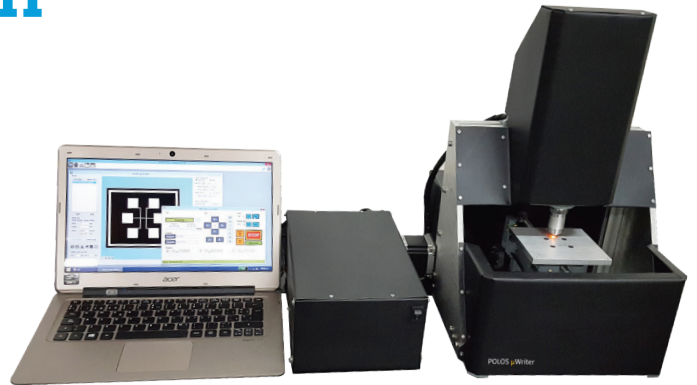
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V1-122019

# POLOS $\mu$ Writer Lithography System

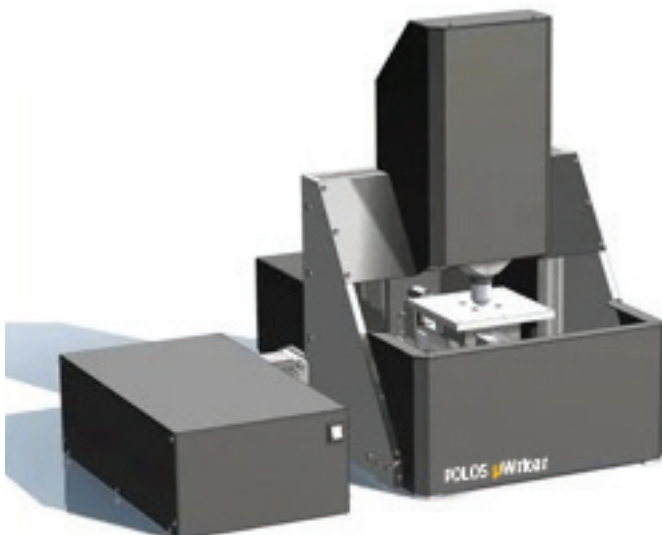
POLOS  $\mu$ Writer is a low cost direct optical lithography system oriented to universities and research facilities looking to expand their capabilities.



Technical specifications POLOS $\mu$ Writer	
<b>XY Stage</b>	
Typical writing speed	10-12 cm/s
Maximum area	100 x 92 mm
Mech. short range noise onslow and on fast axis	< 1 $\mu$ m

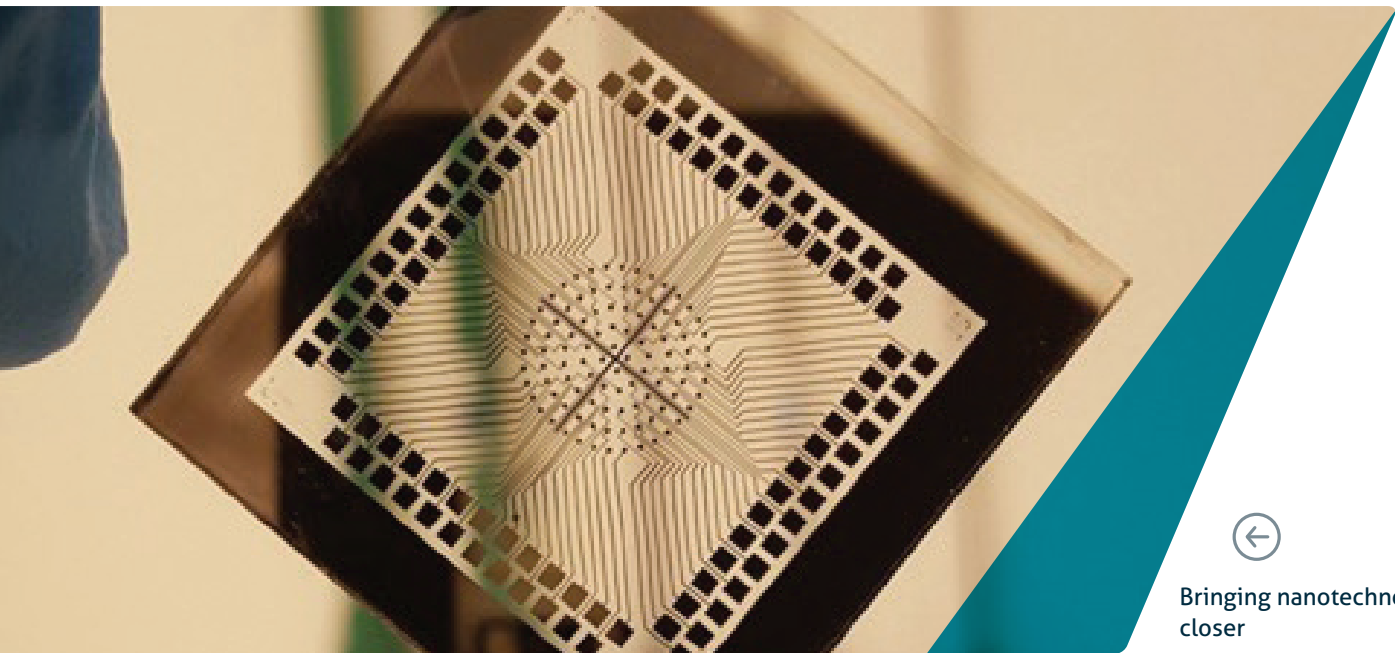
Realistic minimum feature size: 6-15 $\mu$ m depending on the feature (see pictures next for examples)

Technical specifications POLOS $\mu$ Writer	
<b>Software</b>	
Supported formats	PNG,GDSII
In-software transformations	Rotation, Reflection, Inversion, Rescaling, Add border



- Multiple designs from different files can be written in one process
- Tilted/warped substrate compensation via 3-point focus or 4-point bilinear measurement
- Mesh type calibration for full-bed curvature compensation





Bringing nanotechnology closer

## Optics POLOS $\mu$ Writer

### Recommended raster step of included objectives:

Fine(40x NA0.65):	0.8 $\mu$ m
Medium(10x NA0.25):	2 $\mu$ m
Coarse(4x NA0.1):	5 $\mu$ m

- Confocal microscope for laser focusing, aligning and inspection
- Secondary independent yellow illumination

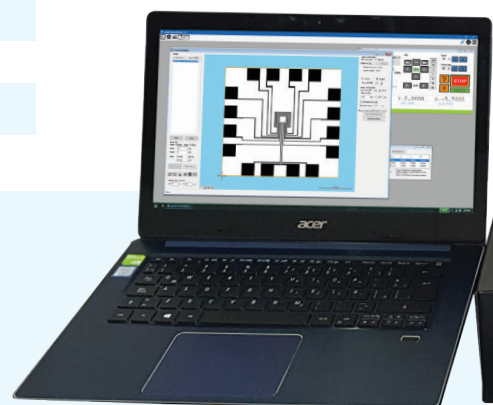
### Effective writing speed of included objectives on big areas (unidirectional writing):

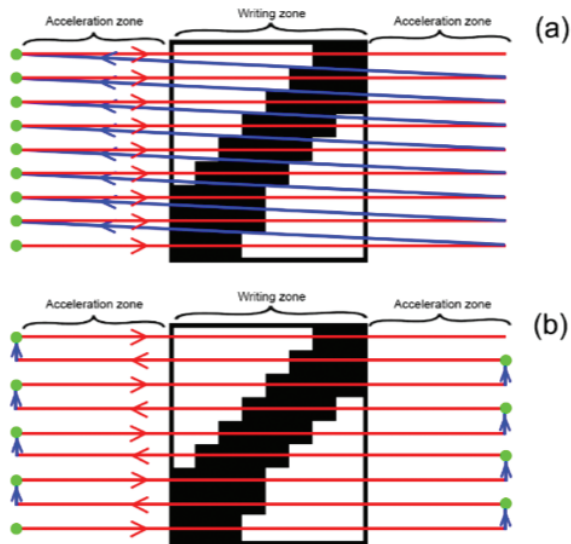
Fine:	1.7 mm <sup>2</sup> /min
Medium:	4.25 mm <sup>2</sup> /min
Coarse:	10.6 mm <sup>2</sup> /min

### Bigger Numerical Aperture of the objective means:

- Smaller spot
- Smaller depth of field
- Higher resolution
- Walls end up less vertical
- Flatness of the substrate is more critical.

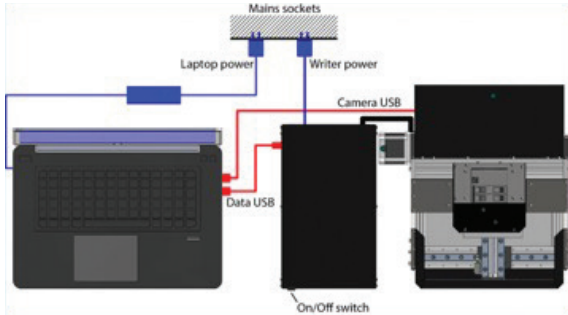
The best resolution is obtained with a thin photoresist with high contrast like AZ1512HS. We also use microposit S1800



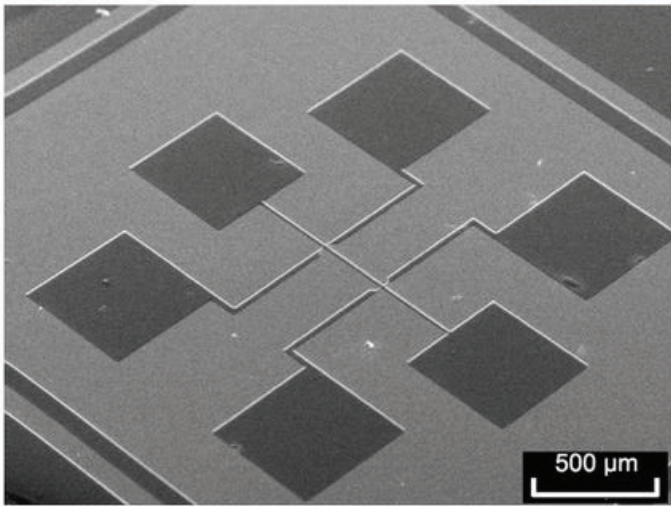


**Raster writing modes, unidirectional and bidirectional.**  
 Unidirectional is more precise, bidirectional takes about half the time

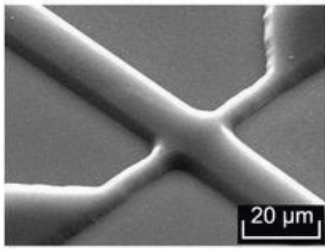
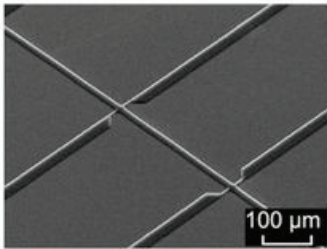
**Wiring of the microlaser to the control laptop**

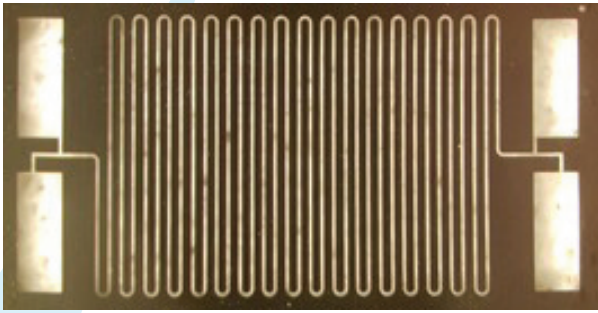


# Examples

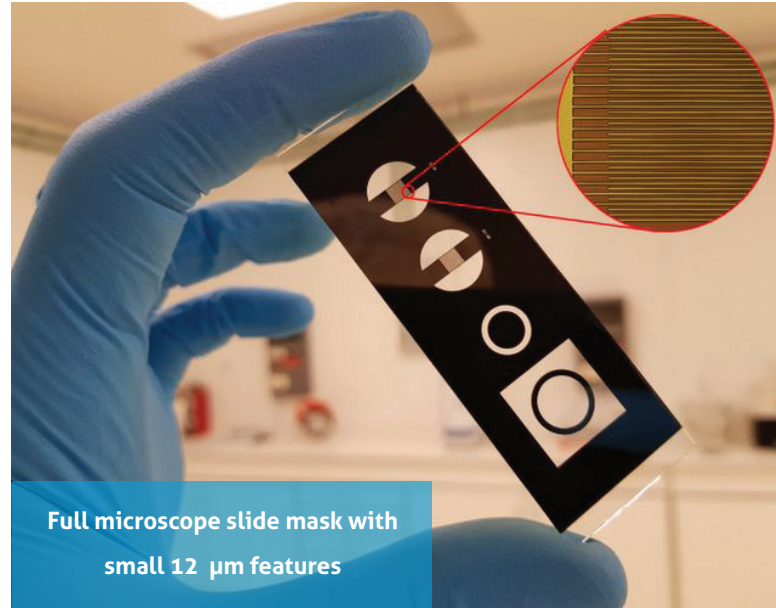


Current and voltage contacts with longitudinal and parallel configuration (left) and 10 mm interdigitated capacitor (right)





Mask for a platinum resistor for temperature measurement (40  $\mu\text{m}$  track)

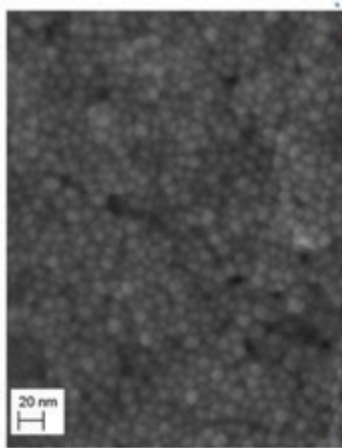


Full microscope slide mask with small 12  $\mu\text{m}$  features

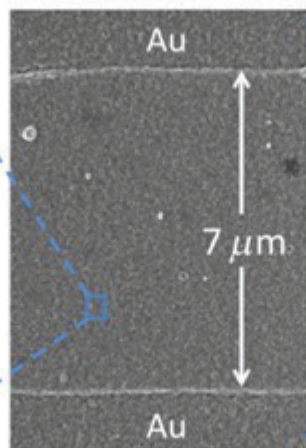
PHYSICAL REVIEW APPLIED 11, 054089 (2019)

Tunnel Magnetoresistance in Self-Assemblies of Exchange-Coupled Cor/Shell Nanoparticles

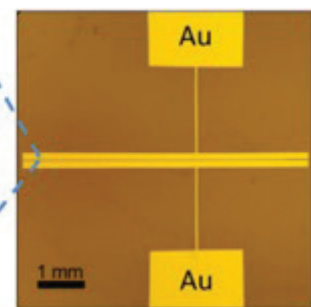
Fernando Fabris,<sup>1</sup> Enio Lima Jr.,<sup>1</sup> Cynthia Quinteros,<sup>1</sup> Lucas Neñer,<sup>1</sup> Mara Granada,<sup>1</sup> Martin Sirena,<sup>1</sup> Roberto D. Zysler,<sup>1</sup> Horacio E. Troiani,<sup>1</sup> Victor Leboran,<sup>2</sup> Francisco Rivadulla,<sup>2</sup> and Elin L. Winkler,<sup>1</sup>



Self assembled nanoparticles film.



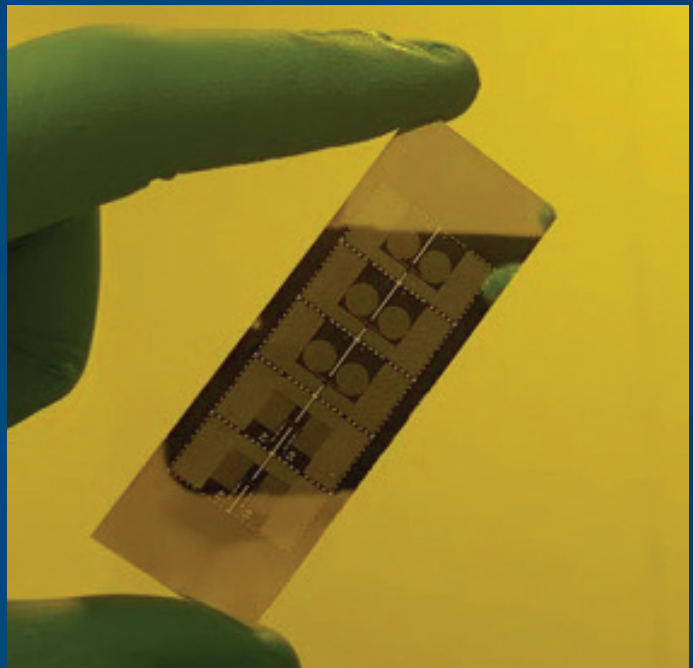
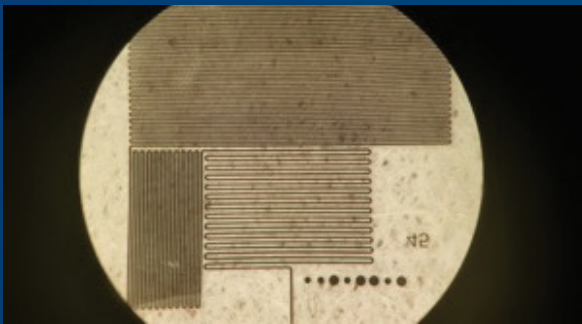
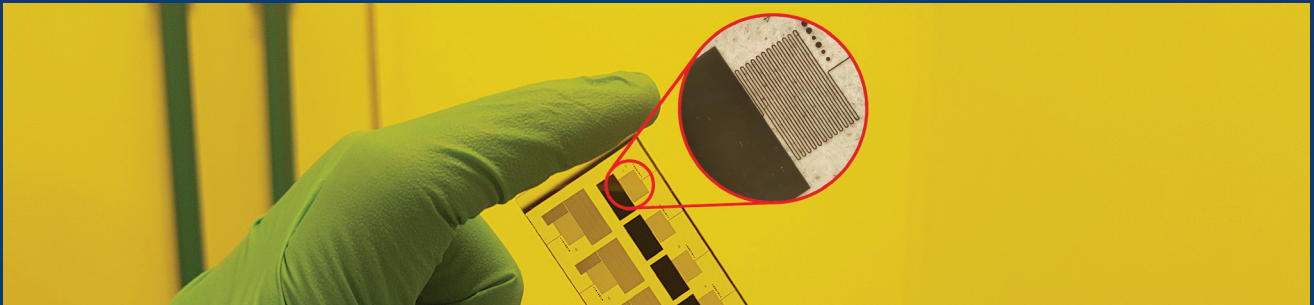
Gold electrodes



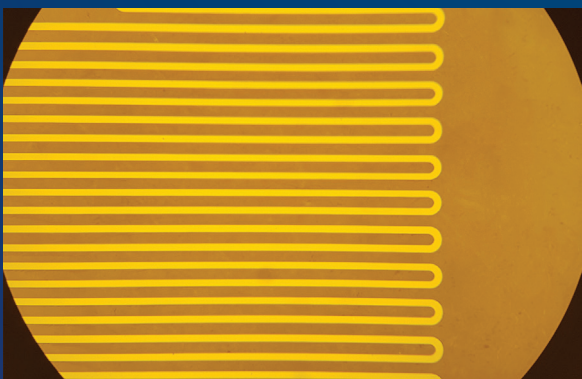
Template for transport measurements.

Transport template: Self assembled nanoparticles film.  
Gold electrodes 7  $\mu\text{m}$  separation over several millimeters

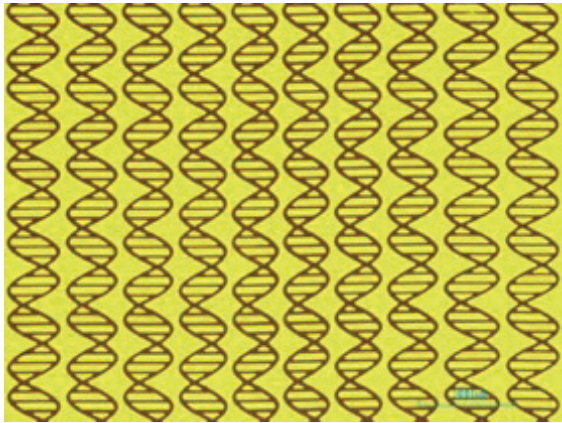
# Microfluidic applications



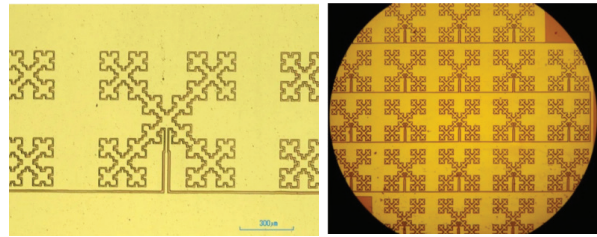
Curved and very long 10 μm microchannels



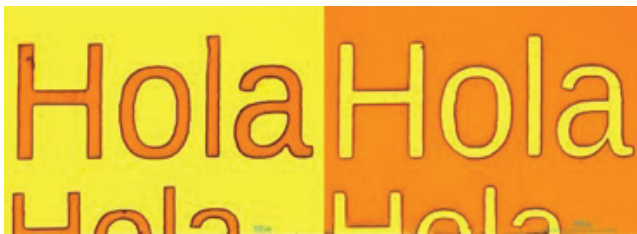
## Others:



ADN diffraction grating



Fractal micro antennas



Positive and negative writing

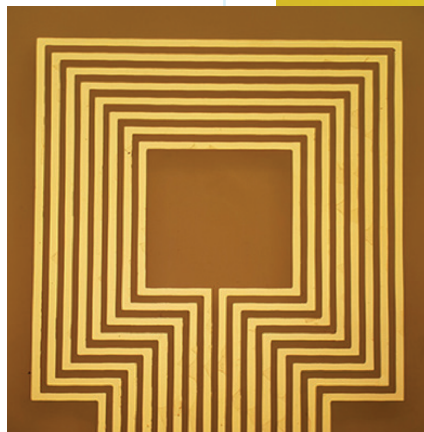
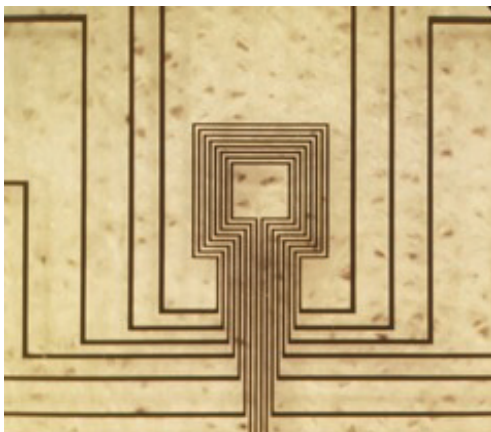


MEMS oscillator photomask

## Low resolution (fast) mode

This is using the 4x objective with 5  $\mu\text{m}$  raster step

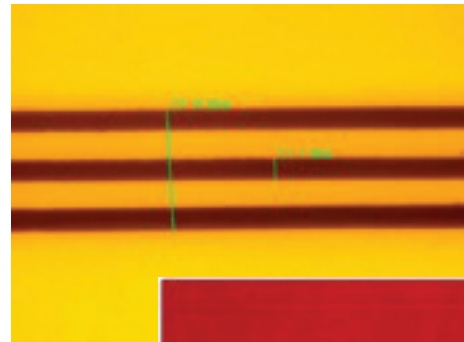
- The tracks of the example are 50  $\mu\text{m}$
- This writing took about 80min in unidirectional mode



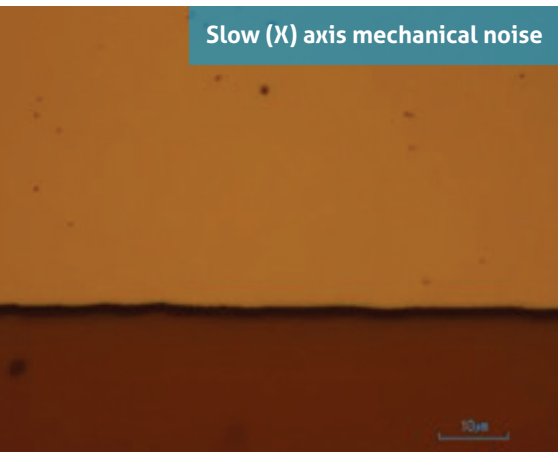
# Tests

All the previous examples and the following tests are performed using standard everyday conditions.

- Thermally controlled room.
- Pneumatic table (for isolation of external vibrations)
- Flat substrates (glass, silicon wafers)
- Using the recommended parameters, standard exposition and developing times

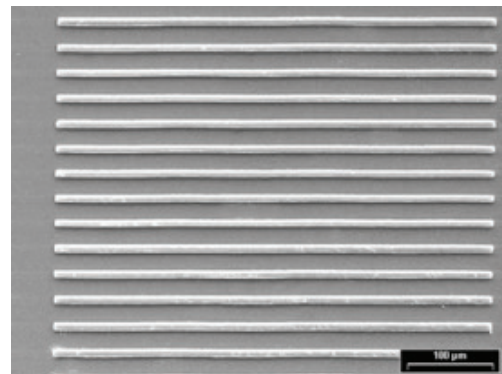
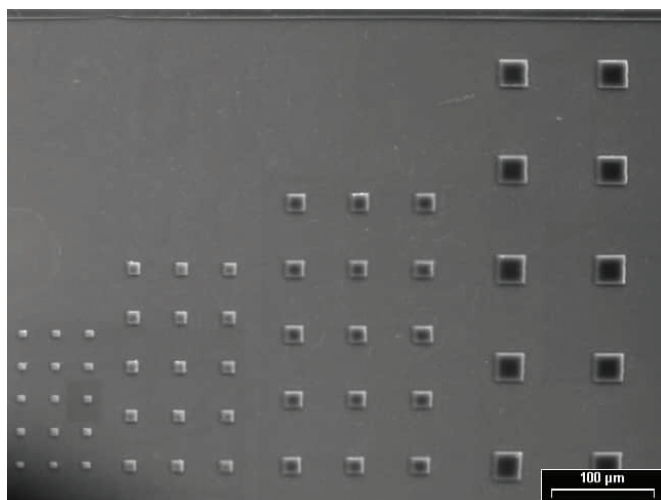


Slow (X) axis mechanical noise



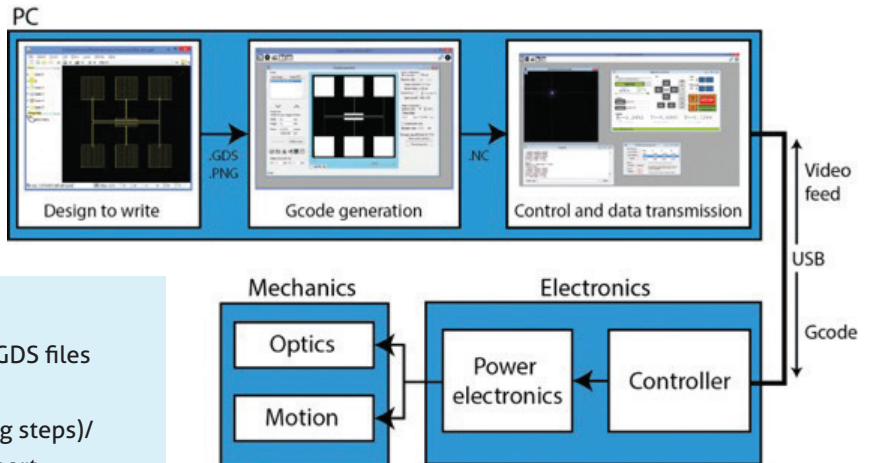
- Recommended minimum feature size: 10 μm
- writing time of a 25x75 mm design at 0.8 μm unidirectional mode: 20hrs

Fast (Y) axis mechanical noise



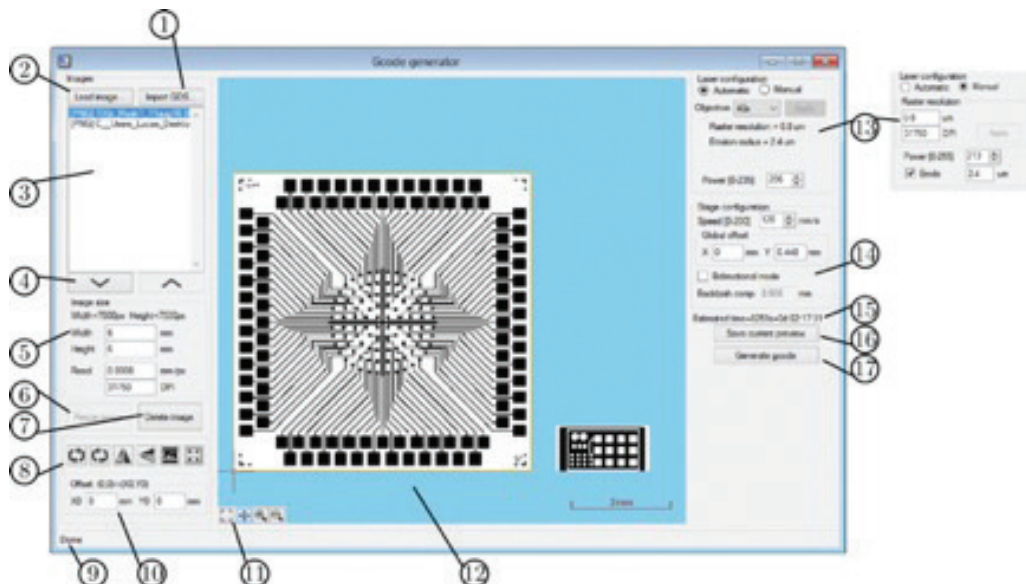
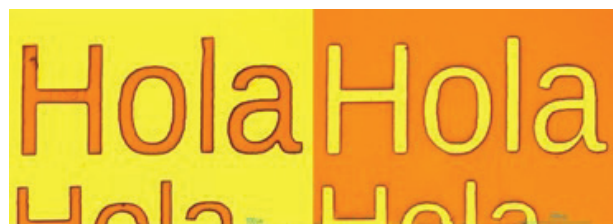


# Software



## Gcode generation

- Imports one or more cells from GDS files
- Imports PNG files
- Full rescaling and rotation(90deg steps)/ mirroring/inversion/border support
- Multiple imported designs on one project
- Recommended step configuration for provided objectives already on the software
- The user can change almost all the configurations manually for experimentation
- Full GPU based algorithm to achieve accurate clear field and dark field feature

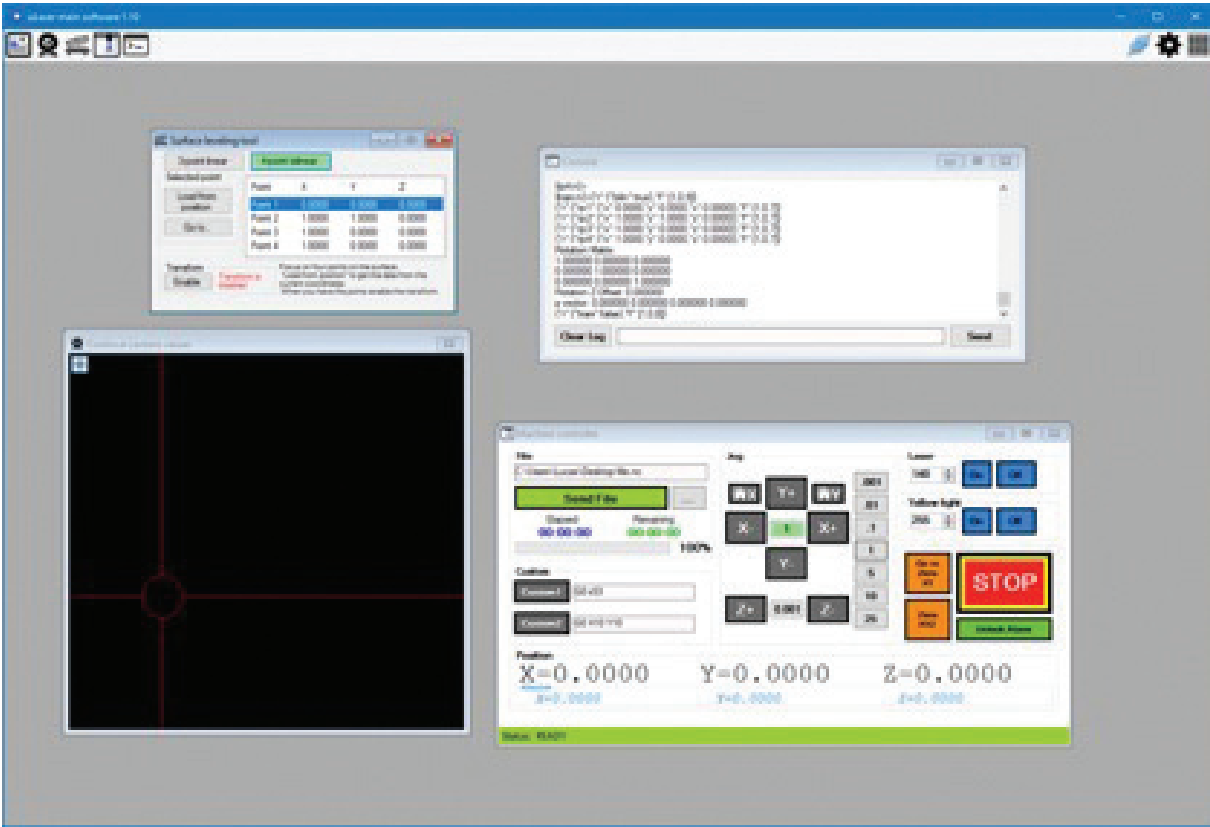
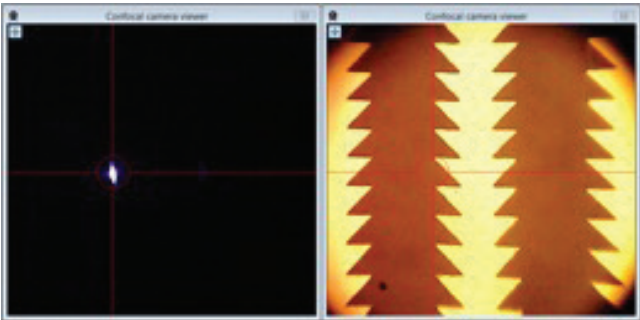


- |   |                                     |
|---|-------------------------------------|
| 1:Imports a GDS file                      | 10:Offset of the selected image     |
| 2:Imports a PNG file                      | 11:Mouse function on the preview    |
| 3:List of images for writing              | 12:Preview                          |
| 4:Changes the writing order of the images | 13:Laser power and resolution panel |
| 5:Image resizing panel                    | 14:Stage configuration panel        |
| 6:Applies a resize operation              | 15:Estimated time                   |
| 7:Deletes the selected image              | 16:Saves the preview as an image    |
| 8:Transformations panel                   | 17:Generates the gcode file         |
| 9:Status bar                              |                                     |

# Software

### Machine control

- For someone familiar to 3d printing or CNC the controls are similar and easy to learn
- The confocal camera is used for focusing the laser around the area to write, on 3 or 4 points to level the surface.
- It can also be used as a microscope with yellow confocal light.



# Applications & segment



The best use is as a complementary tool of mask aligners. Fabrication of masks for a wide range of applications.

Research and development for Start ups, Universities and research groups.

Educational purposes

Universities, research groups working with thin films, simple lithography tasks (e.g. contact fabrications), device development, microfluidic applications, micro-electrical machines (MEMs), Bio-MEMs, etc.



## Advantages:

- Low cost.
- Very robust and simple
- Reduced requirements and easier maintenance



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